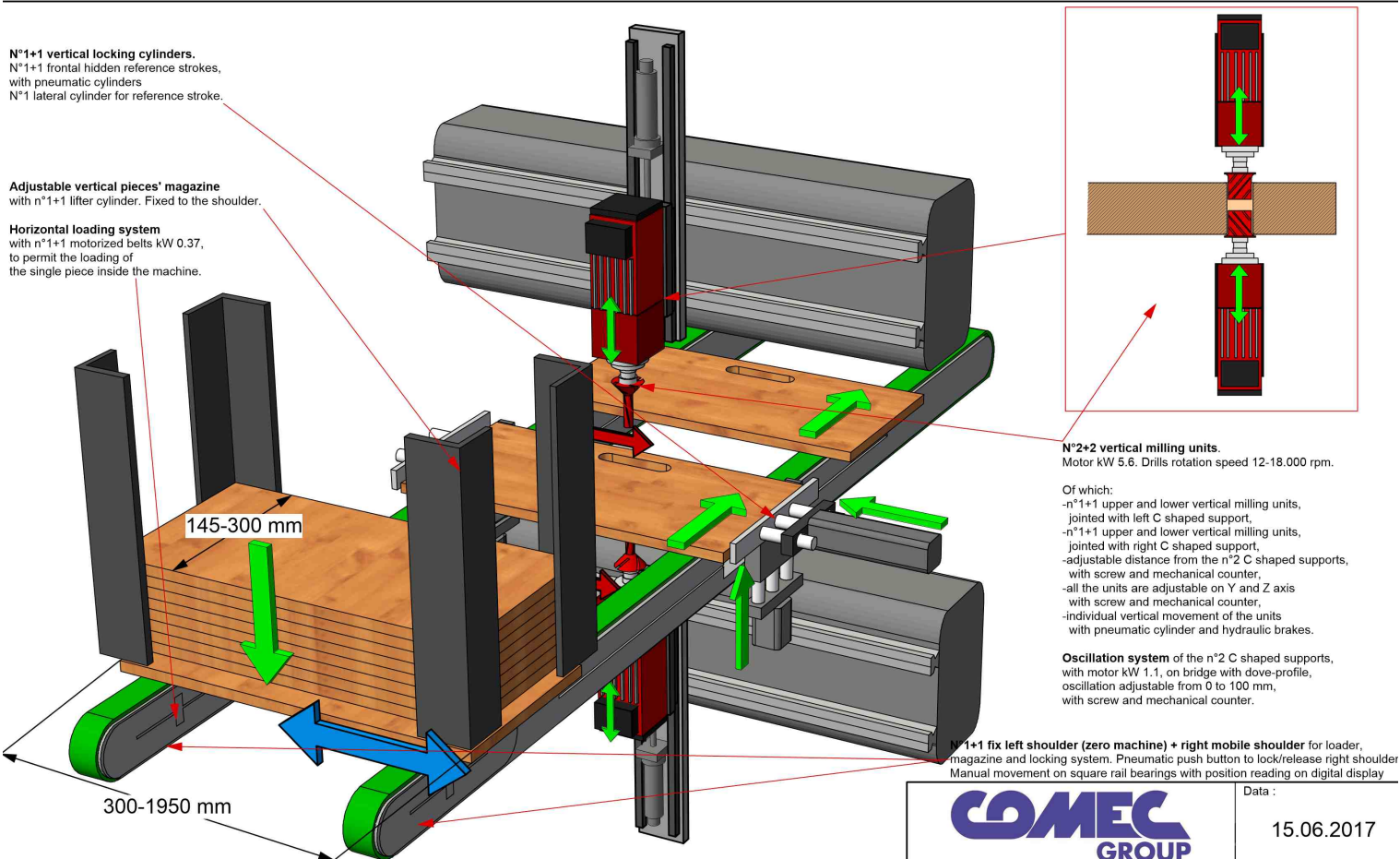


**N°1+1 vertical locking cylinders.**  
N°1+1 frontal hidden reference strokes,  
with pneumatic cylinders  
N°1 lateral cylinder for reference stroke.

**Adjustable vertical pieces' magazine**  
with n°1+1 lifter cylinder. Fixed to the shoulder.

**Horizontal loading system**  
with n°1+1 motorized belts kW 0.37,  
to permit the loading of  
the single piece inside the machine.



**N°2+2 vertical milling units.**  
Motor kW 5.6. Drills rotation speed 12-18.000 rpm.

Of which:  
-n°1+1 upper and lower vertical milling units,  
jointed with left C shaped support,  
-n°1+1 upper and lower vertical milling units,  
jointed with right C shaped support,  
-adjustable distance from the n°2 C shaped supports,  
with screw and mechanical counter,  
-all the units are adjustable on Y and Z axis  
with screw and mechanical counter,  
-individual vertical movement of the units  
with pneumatic cylinder and hydraulic brakes.

**Oscillation system** of the n°2 C shaped supports,  
with motor kW 1.1, on bridge with dove-profile,  
oscillation adjustable from 0 to 100 mm,  
with screw and mechanical counter.

N°1+1 fix left shoulder (zero machine) + right mobile shoulder for loader,  
magazine and locking system. Pneumatic push button to lock/release right shoulder  
Manual movement on square rail bearings with position reading on digital display

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